

# COMBINATION DRILL / TAP

## ONE BIT THAT DOES IT ALL

**DRILL, TAP, AND  
COUNTERSINK WITH  
ONE EASY TO USE BIT**



**1 DRILL**



**2 TAP**



**3 COUNTERSINK**



**NOW LONGER**  
Drill and Tap up to 1/2" mild steel

**UP TO  
4X  
FASTER\***

USA PHONE 800.435.0786  
FAX 800.451.2632

CANADA PHONE 866.384.8813  
FAX 800.524.2853

INT'L PHONE +1.815.397.7070  
FAX +1.815.397.9247



\*When compared to standard drill, tap, and countersink tools

# COMBINATION DRILL/TAP BITS

FOR PRODUCT VIDEOS,  
DEMONSTRATIONS AND MORE, VISIT:  
[www.youtube.com/GreenleeDEMO](http://www.youtube.com/GreenleeDEMO)

**UP TO  
4X  
FASTER\***

**BACK-TAPER** prevents thread damage

**Fast, secure 1/4" QUICK-CHANGE SHANK**

**Quickly DEBURR and COUNTERSINK threaded hole**

**SPLIT-TIP** resists walking and drills fast



## Features

- Tap holes up to 4X faster than traditional methods.
- One-piece Drill/Tap design ensures proper hole for tap size.
- Hardened High-Speed Steel construction.
- Standard length: Drills and taps up to 1/8" material.
- Long length: Drills and taps up to 1/2" material<sup>+</sup>.
- Quick-change adapter included in all kits.

<sup>+</sup>For best results, use Greenlee cutting oil with Drill/Tap bits. Always reverse drill rotation when backing bit out of hole. For material thicker than 1/4"; stop and reverse drill to clear chips mid-way through tapping process.



**DTAPKIT**  
Standard, long, and metric kits available.

## ORDERING INFORMATION

CAT. NO.	UPC NO.	DESCRIPTION
<b>STANDARD LENGTH</b>		
DTAPKIT	17620	6-32 to 1/4-20, 6-piece Drill/Tap Bit Kit with Quick-Change Adapter
DTAP10-24	17613	10-24NC Drill/Tap Bit
DTAP10-32	17614	10-32NF Drill/Tap Bit
DTAP12-24	17615	12-24NC Drill/Tap Bit
DTAP6-32	17611	6-32NC Drill/Tap Bit
DTAP8-32	17612	8-32NC Drill/Tap Bit
DTAP1/4-20	17616	1/4-20NC Drill/Tap Bit
DTAP3/8-16	11628	3/8-16NC Drill/Tap Bit
DTAP5/16-18	11627	5/16-18NC Drill/Tap Bit
<b>LONG LENGTH</b>		
LDTAPKIT	00909	8-32 to 1/4-20, 6-piece Long Drill/Tap Bit Kit with Quick-Change Adapter
LDTAP8-32	00908	8-32NC Long Drill/Tap Bit
LDTAP10-32	00907	10-32NF Long Drill/Tap Bit
LDTAP1/4-20	00906	1/4-20NC Long Drill/Tap Bit

CAT. NO.	UPC NO.	DESCRIPTION
<b>STANDARD METRIC</b>		
DTAPKITM	12151	M3 to M10, 6-piece Drill/Tap Bit Kit with Quick-Change Adapter
DTAPM3C	12160	M3 x 0.5 Drill/Tap Bit
DTAPM4C	12161	M4 x 0.7 Drill/Tap Bit
DTAPM5C	12162	M5 x 0.8 Drill/Tap Bit
DTAPM6C	12163	M6 x 1.0 Drill/Tap Bit
DTAPM8C	12164	M8 x 1.25 Drill/Tap Bit
DTAPM10C	12165	M10 x 1.50 Drill/Tap Bit



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4455 Boeing Drive • Rockford, IL 61109-2988 • USA • 815-397-7070  
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